



Bison 280 Track Whilst Chamber Running Feature





## Instructions for Enabling

Track whilst crush is a useful feature on the Bison 280, it is not something that comes as standard from factory.

The reason for this is so that they are aware of what they are enabling.

- Enable Track Whilst Crushing on Page 43 Level 2 Password
- Radio Selected on Plant Mode Page
- Machine Running in Auto Mode
- Press and Hold Button 10 (feeder start/Stop button) for 3 seconds
- If the feeder had previously been running it will stop after 2 seconds
- Alarm and beacon outputs blink on (as per setup mode) and 5 seconds later the product conveyor/magnet and side conveyor stop.
- > Track enable button on remote pressed (If pressed prior to the tail being raised it will need disabled and repressed again)
- > Tracking mode will then be enabled with usual 7 second delay and reset of counter if any button is pressed etc. (standard track control sounder and beacon control)
- When tracking is finished track enable button will be pressed again to disable it. –tracking mode will be exited
- > 7 seconds after this the conveyors will restart
- The feeder can then be restarted from the remote.